

Work Order ID 156140***156140***

Page 1

Thursday, January 26, 2017 1:45:43 PM

Item ID: D3787-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Foot

Start Date: 1/31/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 2/14/2017 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

DAS
21
9-89

Date: JAN 26 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3787

Rev A

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 35185 Purchase Part Number: MS22034-1B or BHT P/N 205-070-786-001 Supplier: AUTO PARTS (P/N: 32334) Certificate of conformity is required

6

FEB 02 2017

DAS
13
9-89

110

0.00

110

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.02

Packaging

Ensure Material Release Note is attached

Lex SP17-039

120

0.00

120

QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

6

DAS
38
9-89
MAR 10 2017

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156140

Page 2

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Run Start ***NR1***

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Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Mill Conv

CONVENTIONAL MILLING MACHINE

0.00

Memo

0.09

Conventional Milling Machine

1- Drill hole to finish size as per dwg D3787
2- Deburr hole as per dwg D3787

6

Ø

DAS
32
9-89

17-03-15

140

140

QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.02

Quality Control

6

DAS
38
9-89

MAR 15 2017

150

150

Packaging

Identify as per dwg & Stock Location: **5123**

0.00

Memo

0.01

Packaging

6 DAS
6
9-89

MAR 16 2017

Work Order ID 156140***156140***

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Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.10

Quality Control

DAS
21
9-89

MAR 16 2017

17/3/16 J

Picklist Print

Thursday, January 26, 2017 1:45:47 PM

Page 1

Work Order ID: 156140

156140

Parent Item: D3787-1

D3787-1

Parent Item Name: Foot

Start Date: 1/31/2017

Required Date: 2/14/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-05-20 new issue DD verified by: LL
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS22034-1B		Purchased			No		Each	0.0000		6			

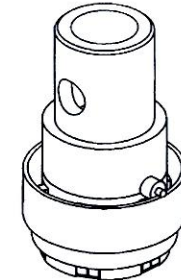
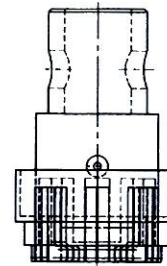
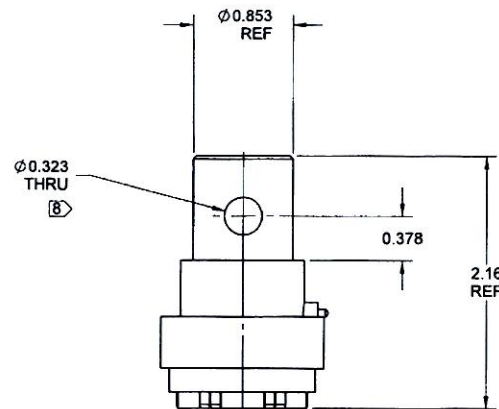
MS22034-1R

ADAPTER,QUICK DISCONNECT

**

6x 2017-03-9.

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 156140 MCT
1701-26

DART PART NUMBER	MILITARY PART NUMBER	BHT PART NUMBER	STUD DIAMETER	FOOT HEIGHT
D3787-1	MS22034-1B	205-070-786-001	Ø 0.853	2.16

RELEASED
08-06-04

D3787-1 FOOT

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs
- 8) DRILL: Ø 0.323 HOLE 0.378 FROM SHOULDER, TOUCH UP WITH ALODINE AFTER DRILLING

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	HS	08.06.04
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.		D3787	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		FOOT	NTS
DATE	08.06.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35185**

Purchase Order Date 2/2/2017

PO Print Date 2/2/2017

Page Number 1 of 2

Order From :

B C INDUSTRIAL
14 OLD FOREST
KIRKLAND, QUEBEC H9J 2Z8

VC-BCI001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FEB 02 2017

Contact Name

Vendor Phone 514-585-8907

Ship To Contact

Ship To Phone

Ship Via: Purolator ground collect

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
1	MS22034-1B	ADAPTER, QUICK DISCONNECT	2/27/2017	Yes	6.00 Each	\$69.95	\$419.70
	AS PER DWG D3787 REV. A B156140		2/27/2017				
						Line Total:	\$419.70
2	71400-40	#6712 3" - 2" ID ROLLER	2/7/2017	Yes	20.00 Each	\$3.65	\$73.00
			2/7/2017			Line Total:	\$73.00

Deliver To: GARY

Note:

2/2/2017

Mar 8 2017

Packing Slip

PS170308DA

Votre PO# 34667

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Description	Livrer/Ship	B/O
1. quick disconnect adapter MS22034-1B (32334)	6	0

SP17-03-9

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada
Phone 514-585-8907 Email bcpcl@videotron.ca

FACTURE/INVOICE

INV170308DA

Mar 8 2017

Ref Notre PS# PS170308DA

Votre PO# 34667

Vendu a

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Description	Quan	Prix	Total
1. quick disconnect adapter MS22034-1B (32334)	6	69.95	419.70

6917-039

419.70

HST 54.56

TOTAL 474.26

#TPS/GST-14264062
#TVQ/PST-1021696907

Terms 2%10 Net 30

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada

Phone 514-585-8907

Email bcpc1@videotron.ca

Certificate of Compliance

Mar 8 2017

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

PS170308DA

quick disconnect adapter MS22034-1B (32334)

conforms to the specifications outlined on your purchase
order 34667

Thank you

Bryan Cameron

#TPS/GST-14264062

#TVQ/PST-1021696907

Terms 2%10 Net 30